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(54) **Composite structural member with high bending strength and method of manufacture**

(57) The invention relates to an elongated tubular composite member comprising a first ply having axially extending first fibers helically oriented relative to the elongation of the composite member and having a clockwise extending second fiber component interwoven with a counter-clockwise extending third fiber com-

ponent, both of which are helically oriented relative to said first fibers. Further, a method of manufacturing such an elongated tubular composite member is disclosed.

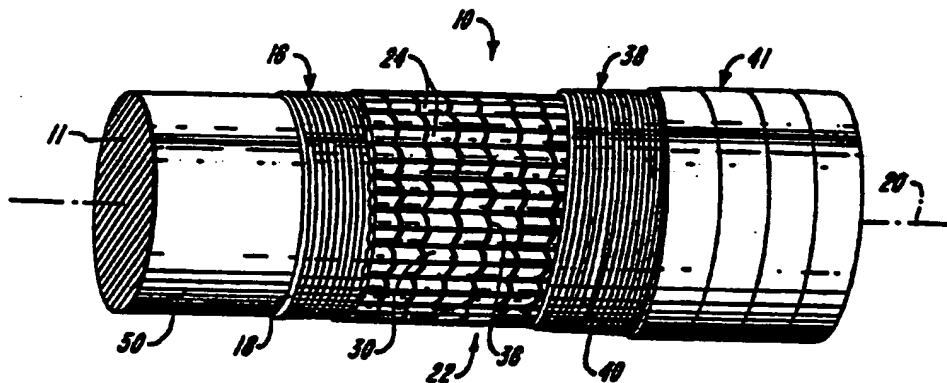


FIG. 1

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EUROPEAN SEARCH REPORT

Application Number
EP 96 10 8647

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
X	US-A-3 007 497 (SHOBERT) 7 November 1961 * column 2, line 27 - line 30; claims; figures *	1,2,4, 6-10	B32B5/12 B29C70/22 B29C53/60
X	EP-A-0 113 196 (CAMBRIDGE CONSULTANTS) 11 July 1984 * claims; figures *	1,2,4, 6-10	
A	FR-A-2 501 579 (VERRE TISSE SA) 17 September 1982 * the whole document *	1-11	
A	DE-A-17 04 925 (PLAST) 29 July 1971 * the whole document *		
			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			B29C
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 10 September 1996	Examiner Van Wallene, A
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure F : intermediate document			

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